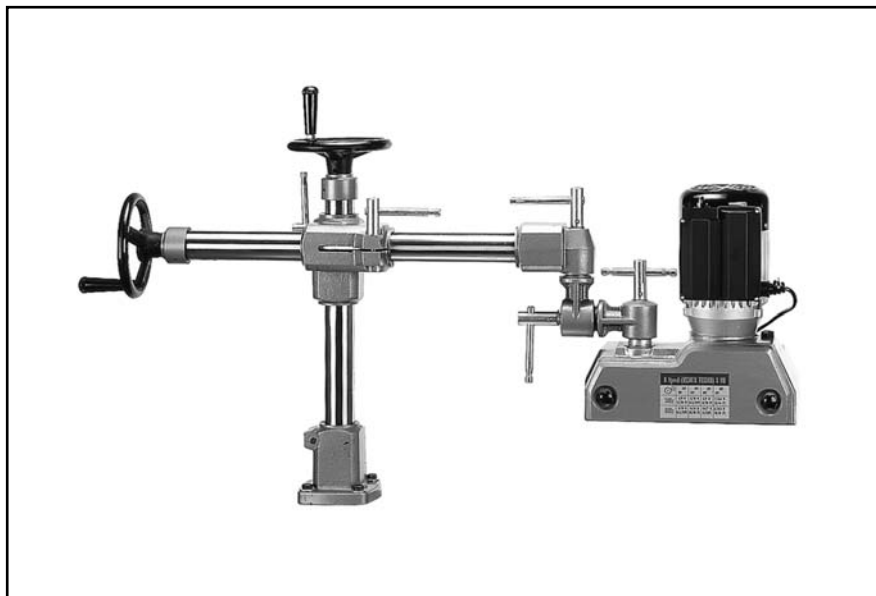




**POWER FEEDER  
MODEL G1128 AND MODEL G1129  
PARTS LIST**



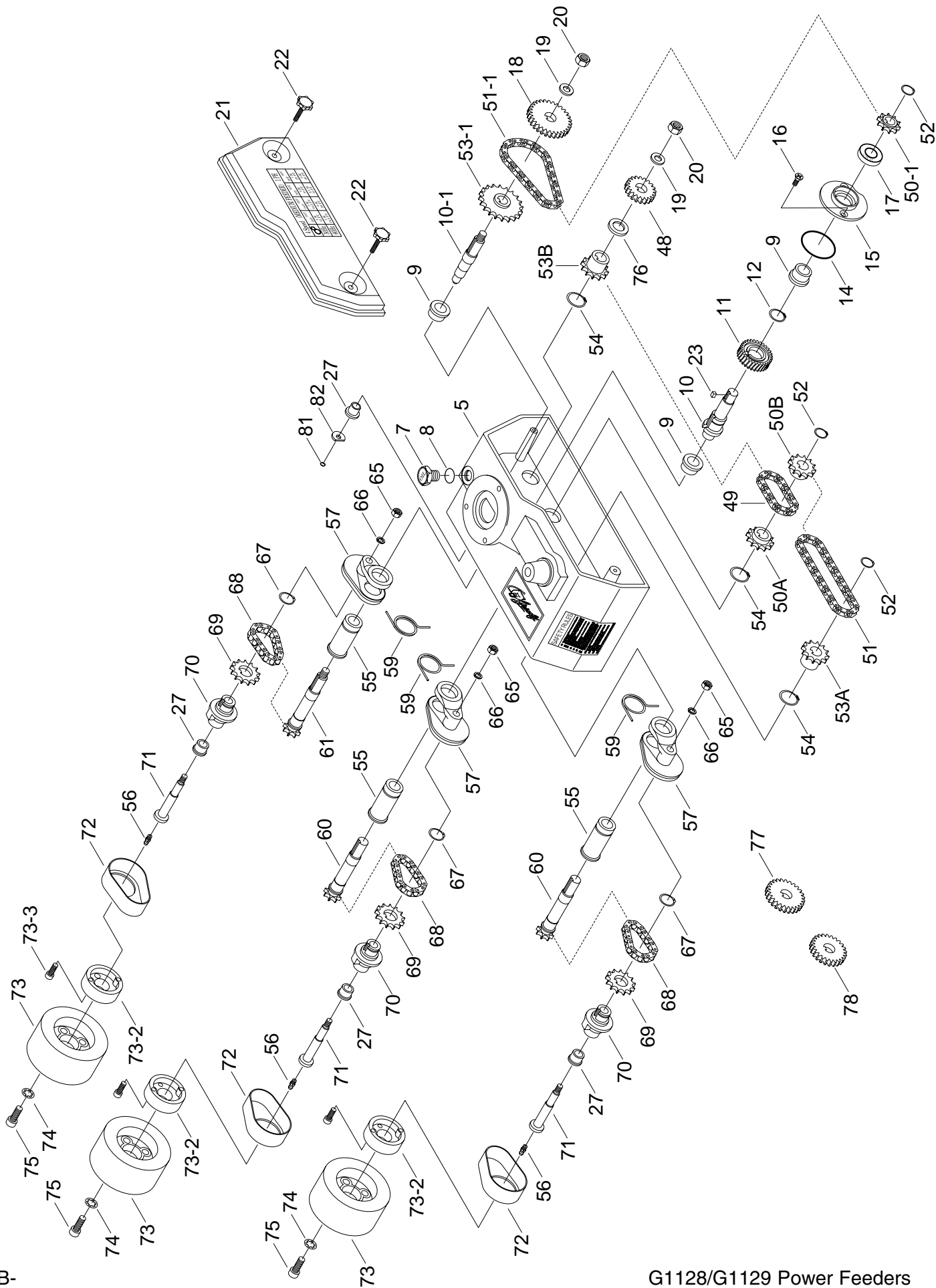
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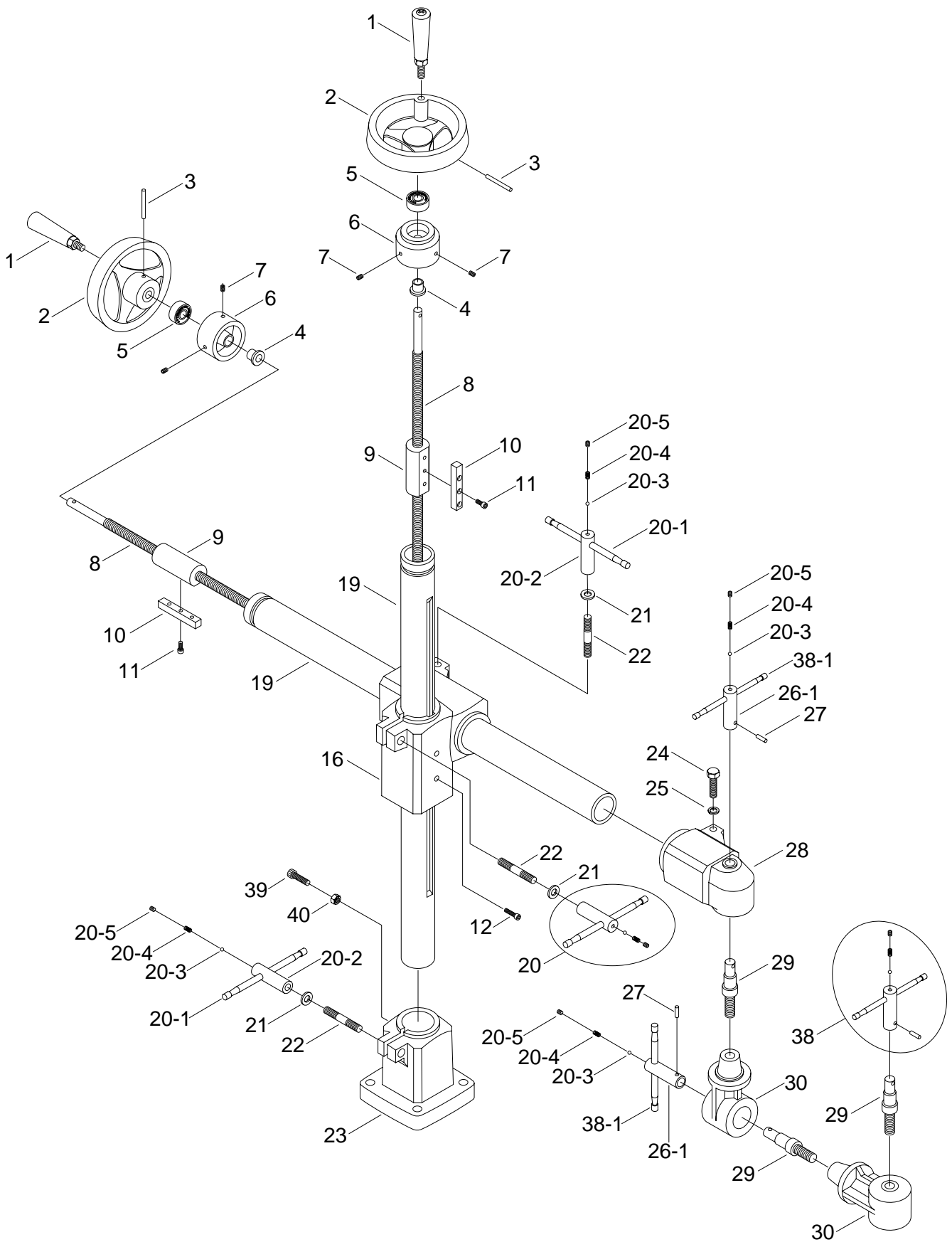
THESE PARTS REPRESENT THE LAST CONFIGURATION OF THE MACHINE BEFORE IT WAS DISCONTINUED. MACHINE CONFIGURATIONS MAY HAVE CHANGED AS PRODUCT IMPROVEMENTS WERE INCORPORATED. IF YOU OWN AN EARLIER VERSION OF THE MACHINE, THIS PARTS LIST MAY NOT EXACTLY DEPICT YOUR MACHINE. CONTACT CUSTOMER SERVICE IF YOU HAVE ANY QUESTIONS ABOUT PART DIFFERENCES. PREVIOUS PARTS LIST VERSIONS ARE NOT AVAILABLE ONLINE.



# G1128 Gear Box

REF#	PART#	DESCRIPTION
05	P1128005	FRAME
07	P1128007	OIL CAP
08	P1128008	O-RING
09	P1128009	BUSHING
10	P1128010	WORM GEAR SHAFT
10-1	P1128010-1	SHAFT
11	P1128011	WORM GEAR 30T
12	PR10M	SNAP RING 22mm
14	P1128014	O-RING
15	P1128015	COVER
16	PFH05M	FLAT HD SCR M5-0.8 x 12
17	P1128017	OIL SEAL 17 - 32 - 7
18	P1128018	GEAR 30T
19	PW04M	FLAT WASHER 10mm
20	PN02M	HEX NUT M10 - 1.5
21	P1128021	COVER
22	P1128022	KNOB
23	PK46M	KEY 6 x 6 x 8mm
27	P1128027	BUSHING
48	P1128048	GEAR 20T
49	P1128049	CHAIN 11 LINKS
50A	P1128050A	SPROCKET 12T
50B	P1128050B	SPROCKET 12T
50-1	P1128050-1	SPROCKET 10T
51	P1128051	CHAIN 18 LINKS
51-1	P1128051-1	CHAIN 16 LINKS
52	PR05M	SNAP RING 15mm
53A	P1128053A	SPROCKET 12T

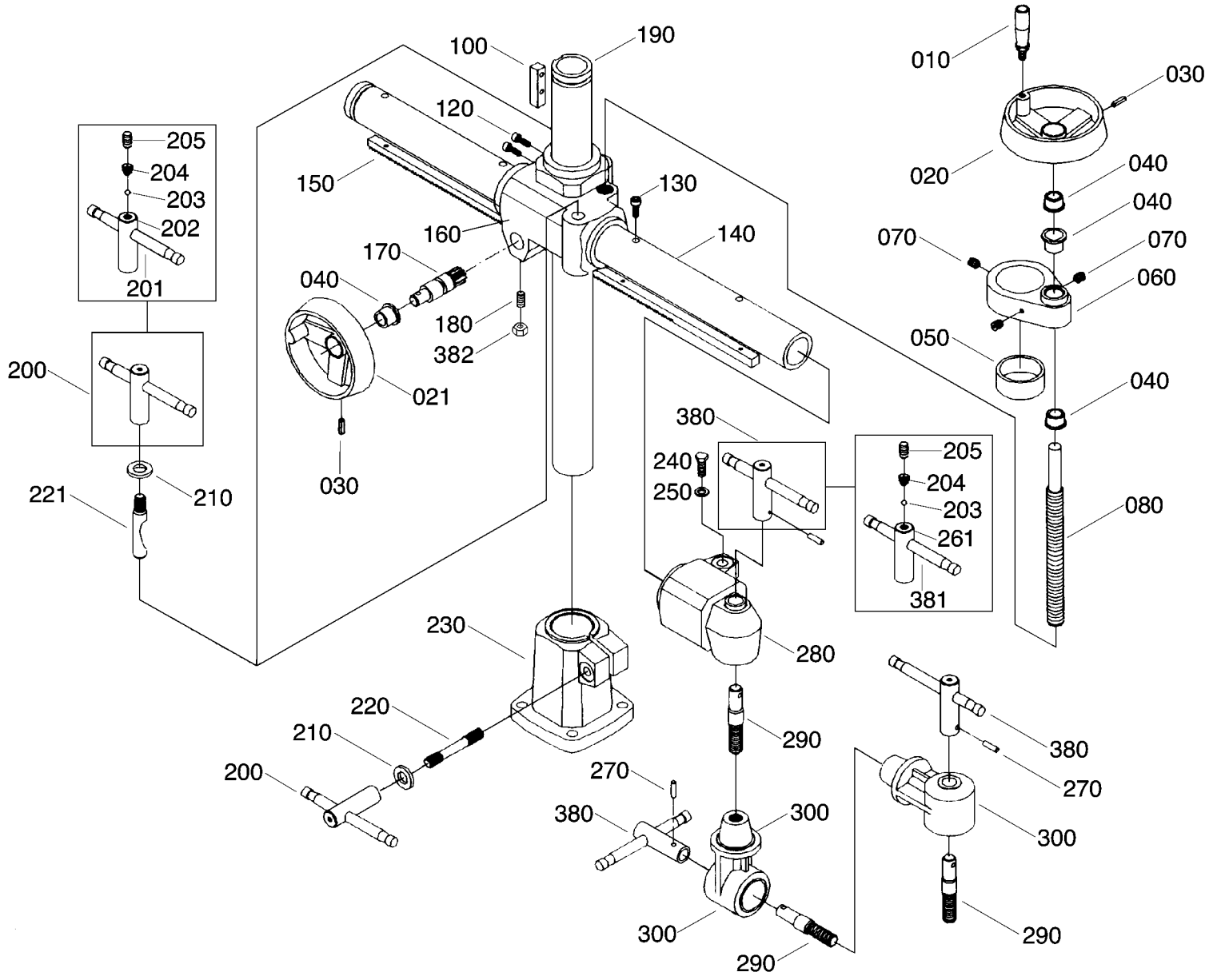
REF#	PART#	DESCRIPTION
53B	P1128053B	SPROCKET 12T
53-1	P1128053-1	SPROCKET 20T
54	PR17M	SNAP RING 26mm
55	P1128055	TUBE/BUSHING
56	P1128056	GREASE FITTING
57	P1128057	ROLLER STAND
59	P1128059	SPRING
60	P1128060	SPROCKET/SHAFT
61	P1128061	SPROCKET/SHAFT
65	PN03M	HEX NUT M8 - 1.25
66	PLN04M	LOCK WASHER 8mm
67	PR09M	SNAP RING 20mm
68	P1128068	CHAIN 9 LINKS
69	P1128069	SPROCKET 13T
70	P1128070	ROLLER SUPPORT
71	P1128071	SHAFT
72	P1128072	COVER
73	P1128073	FEED ROLLER
73-2	P1128073-2	FEED ROLLER MOUNT
73-3	PSB01M	CAP SCREW M6 - 1.0 x 16
74	P1128074	STAR WASHER 8mm
75	PSB14M	CAP SCREW M8 - 1.25 x 20
76	P1128076	SPACER
77	P1128077	GEAR 26T
78	P1128078	GEAR 24T
81	PR01M	SNAP RING 10mm
82	P1148082	SPACER



# G1128 Base Type I

REF#	PART#	DESCRIPTION
01	P1128101	HANDLE ASSEMBLY
02	P1128102	HAND WHEEL
03	PRP31M	ROLL PIN 6 x 36
04	P1128104	BUSHING
05	P6202	BEARING 6202 - 2RS
06	P1128106	SPACER
07	PSS02M	SET SCREW M6 - 1.0 x 6
08	P1128108	ELEVATING SCREW
09	P1128109	ELEVATING NUT
10	P1128110	KEY
11	PSB26M	CAP SCREW M6 - 1.0 x 12
12	PSB02M	CAP SCREW M6 - 1.0 x 20
16	P1128116	ELEVATING BRACKET
19	P1128119	COLUMN
20	P1128120	LOCK HANDLE ASSEMBLY
20-1	P1128120-1	HANDLE
20-2	P1128120-2	HANDLE BODY

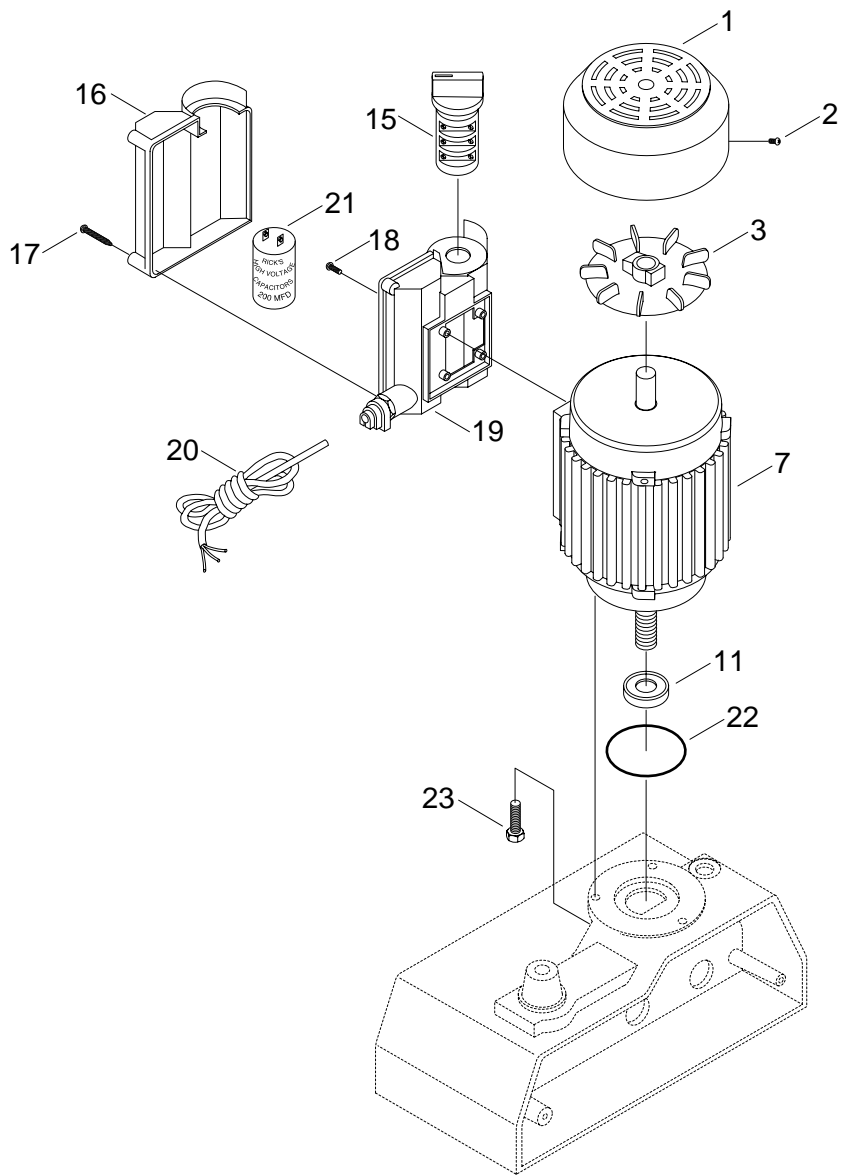
REF#	PART#	DESCRIPTION
20-3	P1128120-3	BALL 6mm
20-4	P1128120-4	SPRING
20-5	PSS17M	SETSCREW M8 - 1.25 x 6
21	PW06M	FLAT WASHER 12mm
22	P1128122	STUD
23	P1128123	BASE
24	PB33M	HEX BOLT M12 - 1.75 x 50
25	PLW05M	LOCK WASHER 12mm
26-1	P1128126-1	HANDLE BODY
27	PRP07M	ROLL PIN 6 x 20
28	P1128128	HORIZONTAL BRACKET
29	P1128129	LOCK STUD
30	P1128130	SWIVEL CASTING
38	P1128138	HANDLE ASSEMBLY
38-1	P1128138-1	HANDLE
39	PSB31M	CAP SCREW M8 - 1.25 x 25
40	PN03M	HEX NUT M8 - 1.25



# G1128 Base Type II

REF#	PART#	DESCRIPTION
010	P1128101	HANDLE ASSEMBLY
020	P1128102	HAND WHEEL
021	P1128021-1	HAND WHEEL
030	PRP31M	ROLL PIN 6 x 36
040	P1128104	BUSHING
050	P1128050	BUSHING
060	P1128060-1	COLUMN CAP
070	PSS04M	SETSCREW M6-1.0 X 12
080	P1128080	ELEVATING SCREW
100	P1128110	ELEVATING KEY
120	PSB04M	CAP SCREW M6-1.0 X 10
130	PSB50M	CAP SCREW M5-0.8 X 10
140	P1128140-1	HORIZONTAL COLUMN
150	P1128150	RACK
160	P1128160	ELEVATING BRACKET
170	P1128170	PINION
180	P1128180	SPECIAL SETSCREW
190	P1128190	VERTICAL COLUMN
200	P1128120	HANDLE ASSEMBLY

REF#	PART#	DESCRIPTION
201	P1128120-1	HANDLE
202	P1128120-2	HANDLE BODY
203	P1128120-3	BALL
204	P1128120-4	SPRING
205	PSS17M	SETSCREW M8 - 1.25 X 6
210	PW06M	FLAT WASHER 12MM
220	P1128122	STUD
221	P1128221-1	STUD
230	G1130	BASE
240	PB33M	HEX BOLT M12 - 1.75 X 50
250	PLW05M	LOCK WASHER 12MM
261	P1128126-1	HANDLE BODY
270	PRP07M	ROLL PIN 6 X 20
280	P1128128	HORIZONTAL BRACKET
290	P1128129	LOCK STUD
300	P1128130	SWIVEL CASTING
380	P1128138	HANDLE ASSEMBLY
381	P1128138-1	HANDLE
382	PN01M	HEX NUT M6-1.0



# G1128 Motor

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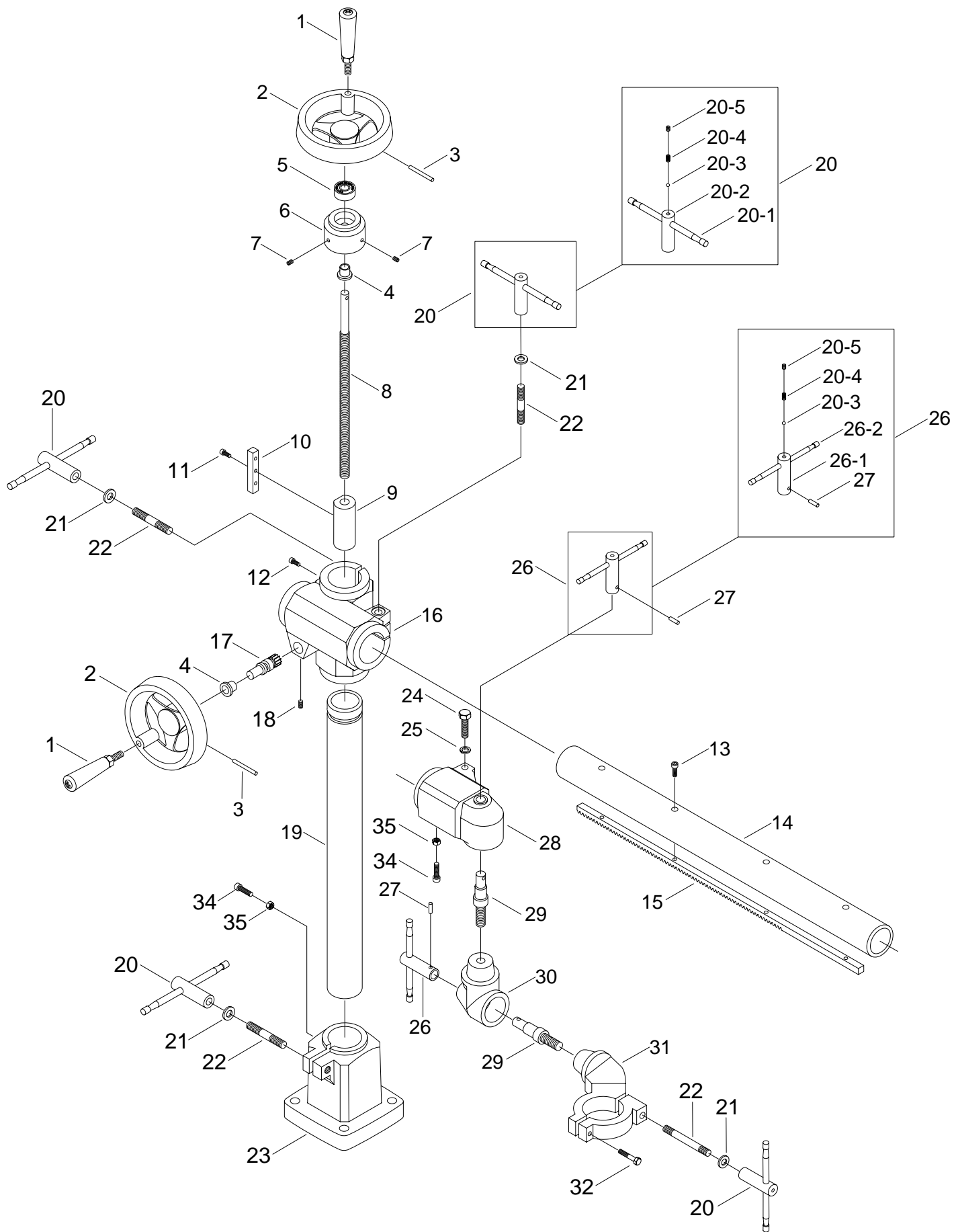
REF#	PART#	DESCRIPTION
01	P1128201	FAN COVER
02	PS18	PHLP HD SCRW 10 - 24 x 1/4"
03	P1128203	FAN
07	P1128207	MOTOR
11	P1128211	SEAL
15	P1128215	FORWARD/REVERSE SWITCH
16	P1128216	OUTER COVER
17	P1128217	SCREW
18	PS21M	PHLP HD SCRW M4 - 0.7 x 15
19	P1128219	INNER COVER
20	P1128220	POWER CORD
21	PC200	CAPACITOR
22	P1128222	O-RING
23	PB08M	HEX BOLT M6 - 1.0 x 20



# G1129 Gear Box

REF#	PART#	DESCRIPTION
05	P1129005	FRAME
06	PSS04M	SET SCREW M6 - 1.0 x 12
07	P1128007	OIL CAP
08	P1128008	O-RING
09	P1129009	BUSHING
10	P1129010	WORM GEAR SHAFT
11	P1128011	WORM GEAR 38T
12	PR10M	SNAP RING 22mm
13	P6203	BEARING 6203 - 2RS
14	P1129014	O-RING
15	P1129015	WORM GEAR COVER
16	PS08M	PHLP HD SCRW M5-0.8 x 12
17	P1128017	OIL SEAL 17-32-7
18	P1129018	GEAR 40T
19	PW06M	FLAT WASHER 12mm
20	P1129020	JAM NUT M12 - 1.75
21	P1129021	COVER PLATE
22	P1128022	KNOB
45	P1129045	GREASE GUN
47	PW06M	FLAT WASHER 12mm
48	P1129048	GEAR 25T
49	P1129049	CHAIN 20.5 LINKS
50A	P1128050A	SPROCKET 12T
50B	P1128050B	SPROCKET 12T
50-1	P1128050-1	SPROCKET 10T
51	P1129051	CHAIN 31 LINKS
51-1	P1128051-1	CHAIN 16 LINKS

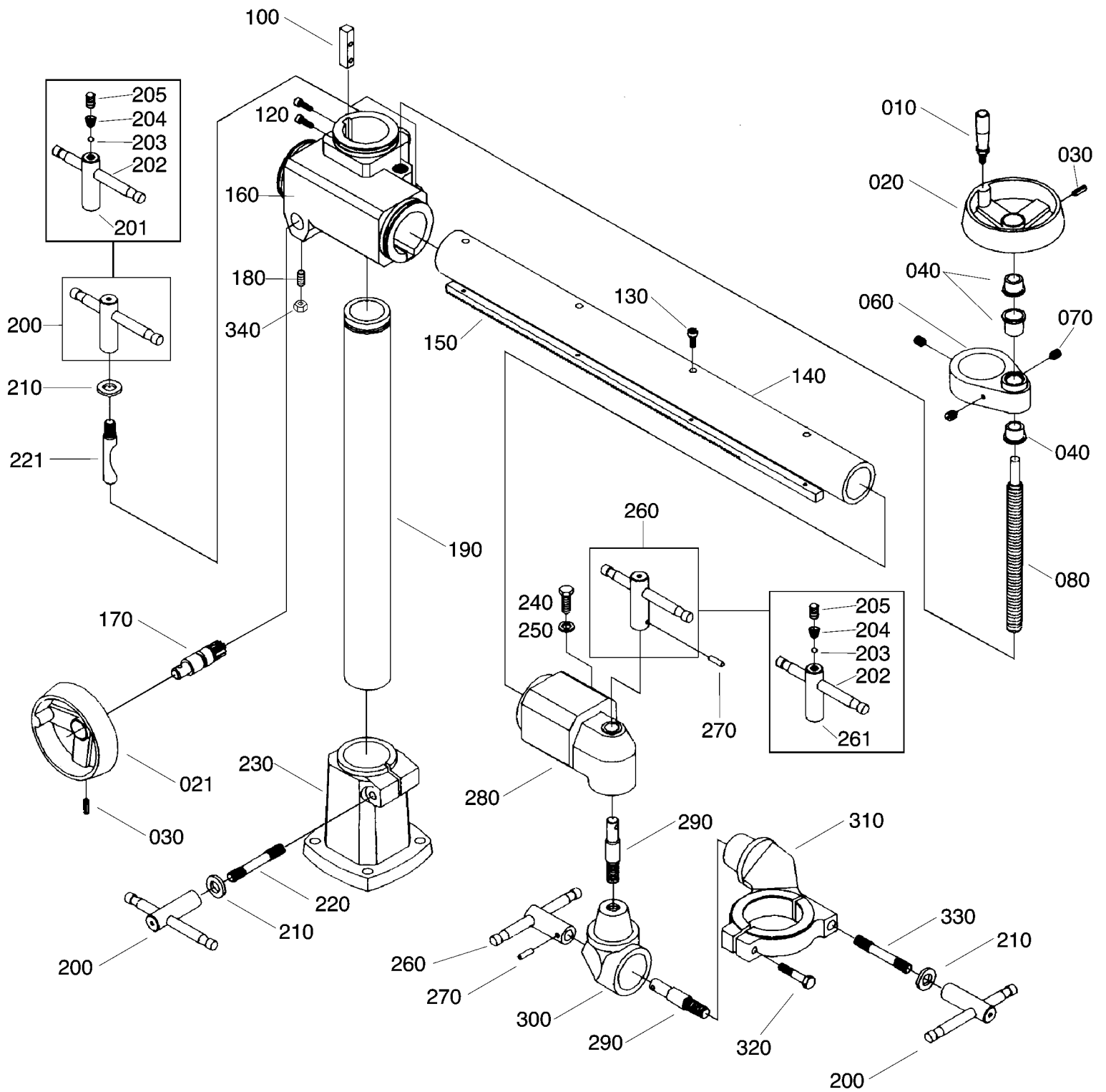
REF#	PART#	DESCRIPTION
52	PR05M	SNAP RING 15mm
53A	P1128053A	SPROCKET 12T
53B	P1128053B	SPROCKET 12T
54	PR17M	SNAP RING 26mm
55	P1129055	BUSHING
56	P1128056	GREASE FITTING
57-1	P1129057-1	ROLLER STAND
57-2	P1129057-2	ROLLER STAND
59	P1129059	SPRING
60	P1129060	SPROCKET/ SHAFT
61	P1129061	SPROCKET/ SHAFT
66	PLW05M	LOCK WASHER 12mm
67	PR37M	SNAP RING 32mm
68	P1129068	CHAIN 13 LINKS
69	P1129069	SPROCKET 22T
70	P1129070	FEED ROLLER MOUNT
71	P1129071	SHAFT
72	P1129072	COVER
73	P1129073	FEED ROLLER
74	P1128074	STAR WASHER 8mm
75	PSB40M	CAP SCREW M8 - 1.25 x 35
76	P1128076	SPACER
77	P1128077	GEAR 26T
78	P1128078	GEAR 24T
81	PR01M	SNAP RING 10mm
82	P1148082	SPACER



# G1129 Base Type I

REF#	PART#	DESCRIPTION
01	P1128101	HANDLE ASSEMBLY
02	P1128102	HAND WHEEL
03	PRP31M	ROLL PIN 6 x 36
04	P1128104	BUSHING
05	P6202	BEARING 6202 - 2RS
06	P1129106	SPACER
07	PSS02M	SET SCREW M6 - 1.0 x 6
08	P1128108	ELEVATING SCREW
09	P1129109	ELEVATING NUT
10	P1129110	KEY
11	PSB26M	CAP SCREW M6 - 1.0 x 12
12	PSB10M	CAP SCREW M6 - 1.0 x 25
13	PSB50M	CAP SCREW M5 - 0.8 x 10
14	P1129114	HORIZONTAL COLUMN
15	P1129115	RACK
16	P1129116	ELEVATING BRACKET
19	P1129119	COLUMN
20	P1128120	HANDLE ASSEMBLY
20-1	P1128120-1	HANDLE
20-2	P1128120-2	HANDLE BODY

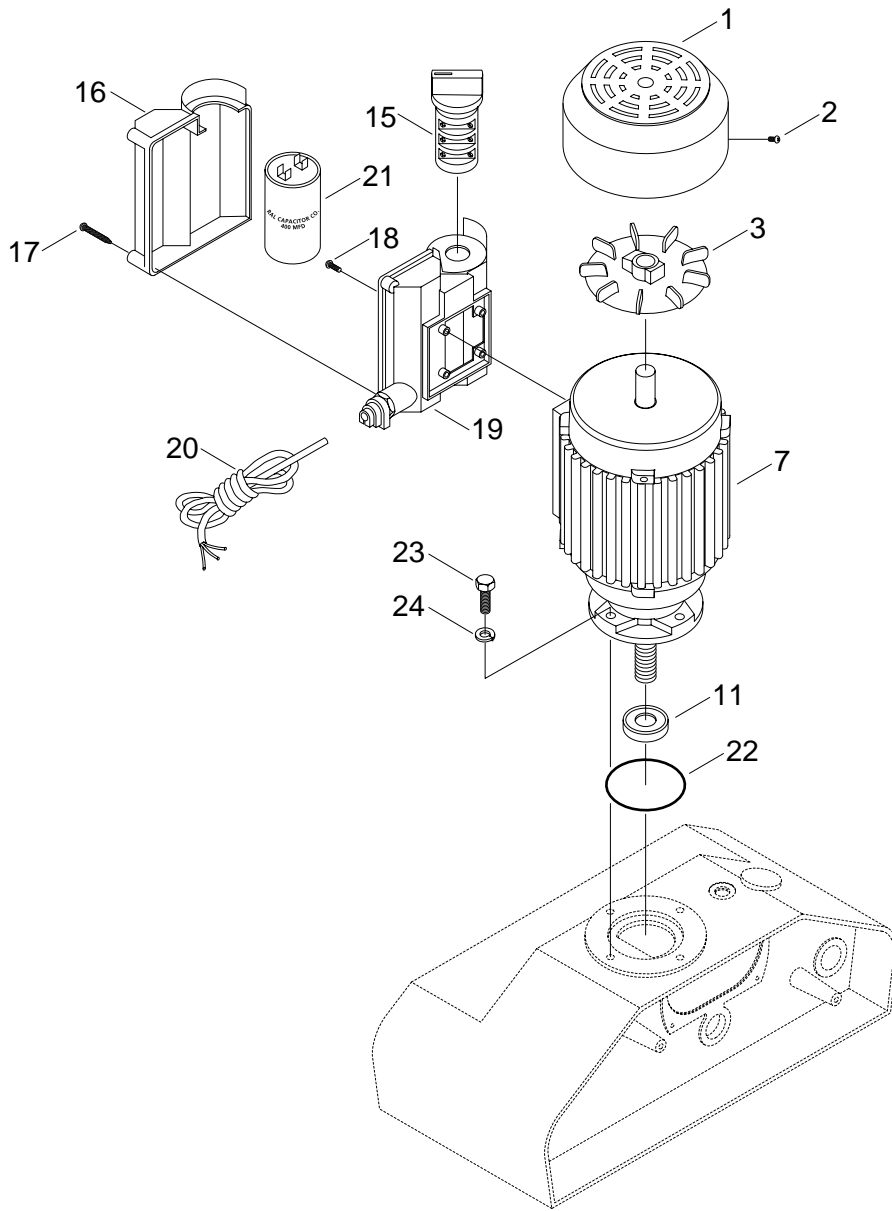
REF#	PART#	DESCRIPTION
20-3	P1128120-3	BALL 6mm
20-4	P1128120-4	SPRING
20-5	PSS17M	SETSCREW M8 - 1.25 x 6
21	PW06M	FLAT WASHER 12mm
22	P1128122	STUD
23	P1129123	BASE
24	PB33M	HEX BOLT M12 - 1.75 x 50
25	PLW05M	LOCK WASHER 12mm
26	P1128138	HANDLE ASSEMBLY
26-1	P1128126-1	HANDLE BODY
26-2	P1128138-1	HANDLE
27	PRP07M	ROLL PIN 6 x 20
28	P1129128	HORIZONTAL BRACKET
29	P1128129	LOCK STUD
30	P1129130	SWIVEL CASTING
31	P1129131	MOTOR CLAMP
32	PB22M	HEX BOLT M8 - 1.25 x 50
33	P1129133	STUD
34	PSB31M	CAP SCREW M8 - 1.25 x 25
35	PN03M	HEX NUT M8 - 1.25



# G1129 Base Type II

REF#	PART#	DESCRIPTION
010	P1128101	HANDLE ASSEMBLY
020	P1128102	HAND WHEEL
021	P1128021-1	HAND WHEEL
030	PRP31M	ROLL PIN 6 x 36
040	P1128104	BUSHING
060	P1128060-1	COLUMN CAP
070	PSS04M	SETSCREW M6-1.0 X 12
080	P1129080	ELEVATING SCREW
100	P1128110	ELEVATING KEY
120	PSB04M	CAP SCREW M6-1.0 X 10
130	PSB50M	CAP SCREW M5-0.8 X 10
140	P1129140	HORIZONTAL COLUMN
150	P1129150	RACK
160	P1129160	ELEVATING BRACKET
170	P1128170	PINION
180	P1128180	SPECIAL SETSCREW
190	P1129190	VERTICAL COLUMN
200	P1128120	HANDLE ASSEMBLY
201	P1128120-1	HANDLE

REF#	PART#	DESCRIPTION
202	P1128120-2	HANDLE BODY
203	P1128120-3	BALL
204	P1128120-4	SPRING
205	PSS17M	SETSCREW M8 - 1.25 X 6
210	PW06M	FLAT WASHER 12MM
220	P1128122	STUD
221	P1129221-1	STUD
230	G1137	BASE
240	PB33M	HEX BOLT M12 - 1.75 X 50
250	PLW05M	LOCK WASHER 12MM
261	P1128126-1	HANDLE BODY
270	PRP07M	ROLL PIN 6 X 20
280	P1129128	HORIZONTAL BRACKET
290	P1128129	LOCK STUD
300	P1129130	SWIVEL CASTING
310	P1129131	MOTOR CLAMP
320	PB22M	HEX BOLT
330	P1128122	STUD
340	PN01M	HEX NUT M6-1.0



# G1129 Motor

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REF#	PART#	DESCRIPTION
01	P1129201	FAN COVER
02	PS17M	PHLP HD SCRW M4 - 0.7 x 6
03	P1129203	FAN
07	P1129207	MOTOR 1 HP
11	P1129211	SEAL 30-52-10
15	P1129215	F/R SWITCH
16	P1128216	OUTER COVER
17	P1128217	SCREW
18	PS21M	PHLP HD SCRW M4 - 0.7 x 15
19	P1128219	INNER COVER
20	P1129220	POWER CORD
21	P1129221	CAPACITOR 35MFD
22	P1129222	O-RING
23	PB08M	HEX BOLT M8 - 1.25 x 20
24	PLW04M	LOCK WASHER 8mm