



Model H6161 14" Floor-Model Plastic Sealer

The Model H6161 (**Figure 1**) was carefully packed when it left our warehouse. If you discover the sealer is damaged after you have signed for delivery, *please immediately call Customer Service at (570) 546-9663 for advice.*

Save the containers and all packing materials for possible inspection by the carrier or its agent. *Otherwise, filing a freight claim can be difficult.*

When you are completely satisfied with the condition of your shipment, you should inventory the contents.



Figure 1. Model H6161.

INVENTORY

Figure 2 - Contents.

A.	Base Frame.....	1
B.	Stand Tube.....	1
C.	Draw Shaft.....	1
D.	Draw Tube.....	1
E.	Shelf Adjustment Bracket.....	1
F.	Shelf	1
G.	Spring	1
H.	Machine Head	1
I.	Bolt Bag.....	1
	—Metal Draw Shaft Knob.....	1
	—Phillips Head Screws M4-.7 x 8.....	2
	—Open Nut	1
	—Rubber Column.....	1
	—Hex Bolts M10-1.5 x 40	2
	—Hex Bolts M10-1.5 x 30	5
	—Hex Nuts M10-1.5.....	6
	—Hex Nut M8-1.25	1
	—Lock Washers 10mm.....	6
	—Flat Washers 10mm	6

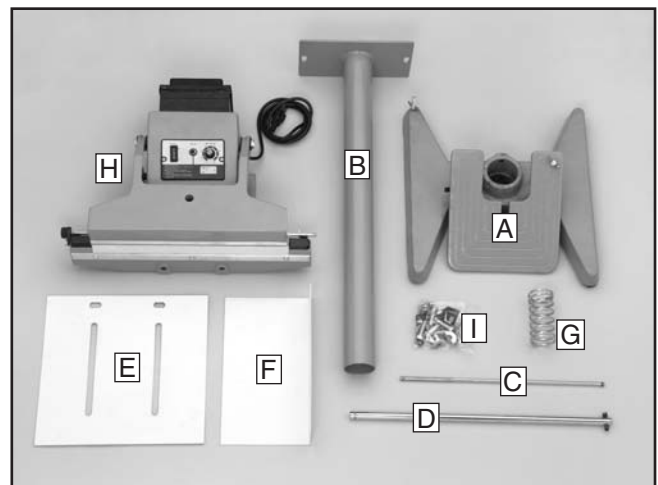
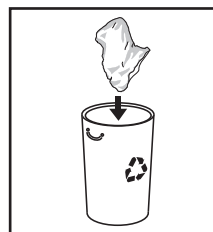


Figure 2. Box contents.



WARNING

Children may climb into plastic bags and suffocate. Promptly discard all plastic bags.

INSTRUCTIONS

The Model H6161 14" Floor Model Plastic Sealer is ideal for high volume sealing of poly bags.

ASSEMBLY INSTRUCTIONS

1. Insert the stand tube into the base frame and secure with an M10-1.5 x 30 hex bolt.
2. Secure the machine head to the stand tube with M10-1.5 x 40 hex bolts, M10-1.5 hex nuts, 10mm flat washers, and 10mm lock washers.
3. Connect the draw tube and draw shaft together with the open nut, M4-0.7 x 8 Phillips head screws, and the M8-1.25 hex nut.
4. Insert the draw tube into the foot pedal opening (**Figure 3**) and through the machine head.

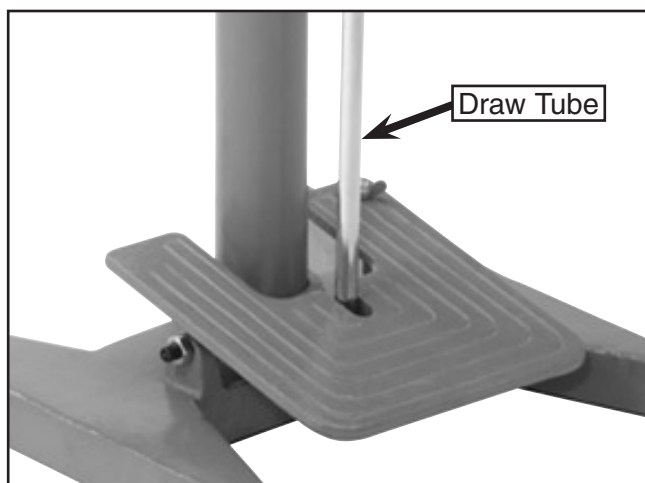


Figure 3. Properly inserted draw tube in the foot pedal opening.

5. Place the spring over the draw shaft and push the top of the machine head down.
6. Fasten the rubber column and metal draw shaft knob to the draw tube.
7. Fasten the shelf adjustment bracket to the machine head with M10-1.5 x 30 hex bolts, M10-1.5 hex nuts, 10mm flat washers, and 10mm lock washers.

8. Attach the front shelf to the front shelf adjustment bracket with M10-1.5 x 30 hex bolts, M10-1.5 hex nuts, 10mm flat washers, and 10mm lock washers.

OPERATION INSTRUCTIONS

1. Plug in the Model H6161.
2. Turn the power switch *ON*.
3. Set the timer at the lowest possible time setting.
4. Insert a bag to be sealed and depress the foot pedal (the sealing time is automatically controlled by the timer).
5. When the sealing light turns off, keep the foot pedal depressed for two seconds to allow the seal to cool, then release the foot pedal.
6. Check the bag seal:
 - If the bag is sealed firmly across the entire span of the bag, the timer is set correctly for that particular bag size.
 - If the bag is not sealed firmly across the entire span of the bag, set the timer to the next setting and repeat **steps 3-5**.

Note—Timer setting will be different depending on bag thickness. Also, If there is smoke or a burning smell when sealing, the time setting is too long.

If you need additional help with this procedure, call our service department at: (570) 546-9663.